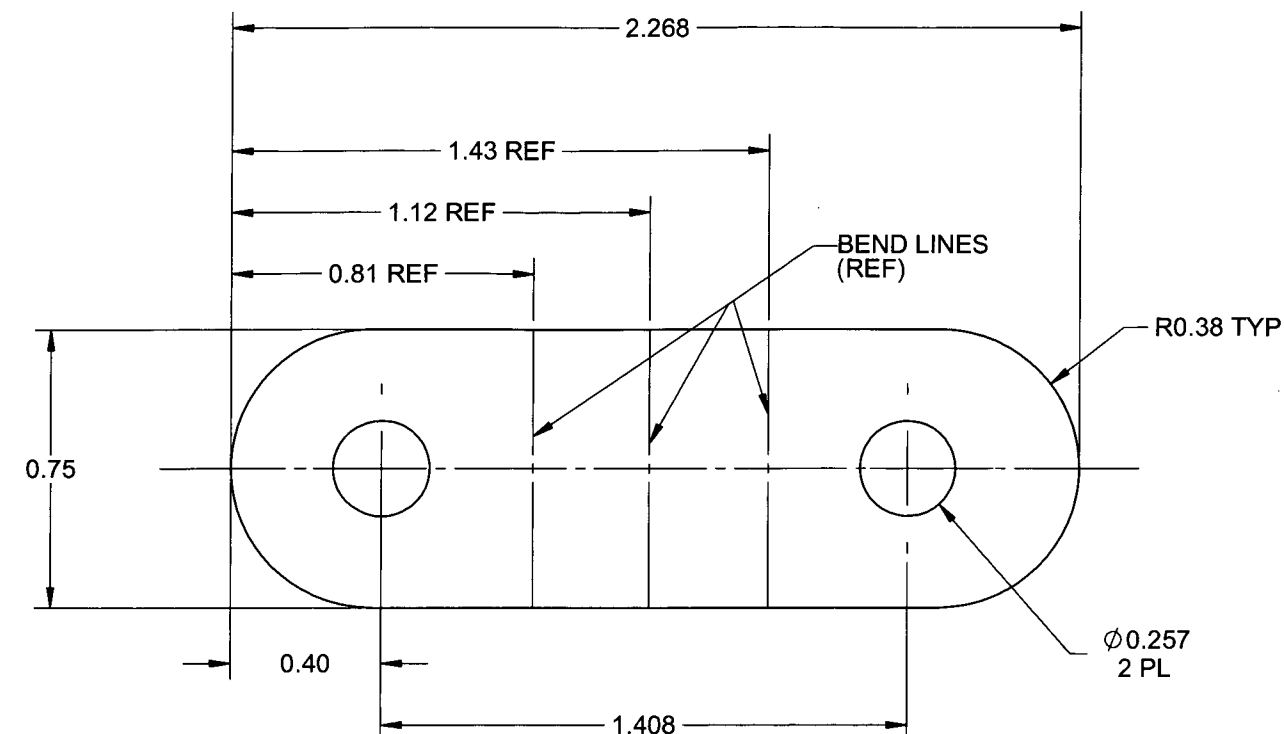


D2263-1 CLAMP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 16 GAUGE 0.063 THICK, (REF DART SPEC M304S16GA)
- 2) FINISH: APPLY TEXTURED COATING ON INSIDE SURFACE PER QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: BAG AND TAG WITH DART P/N "D2263-1" PER QSI 044 6.7
- 7) WEIGHT: 0.03 lbs

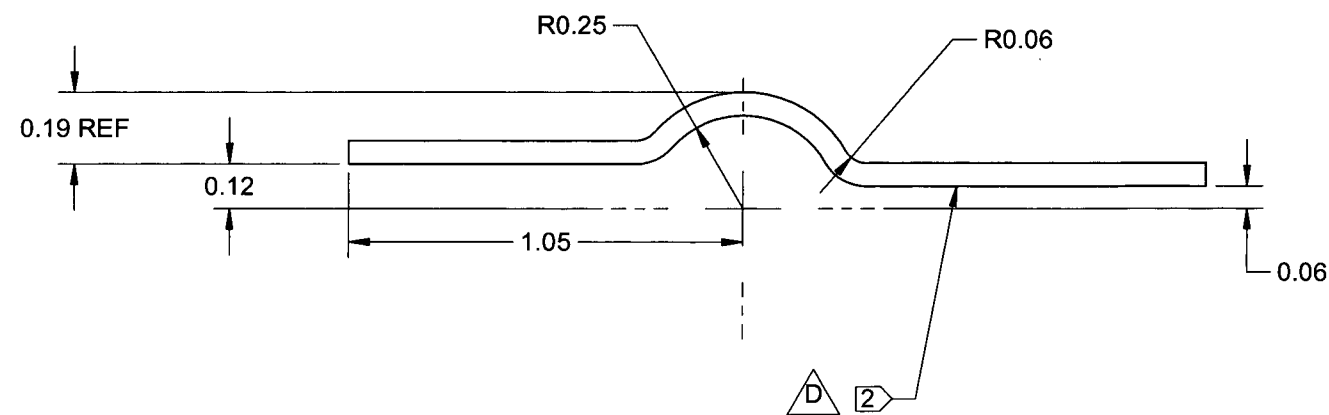
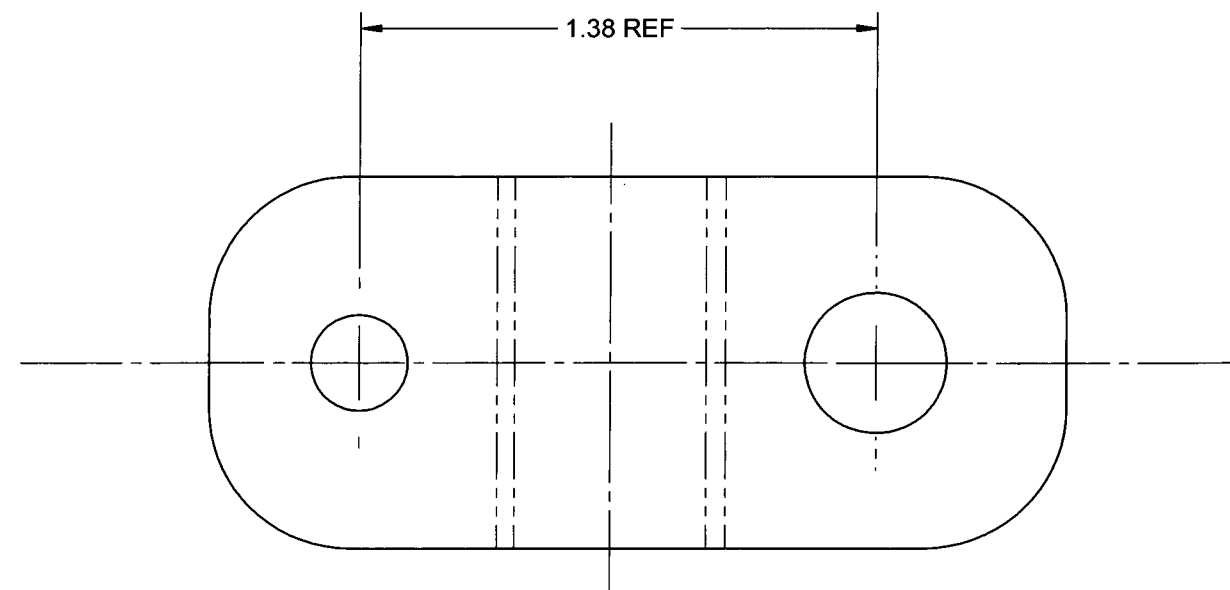


D2263-1F FLAT PATTERN

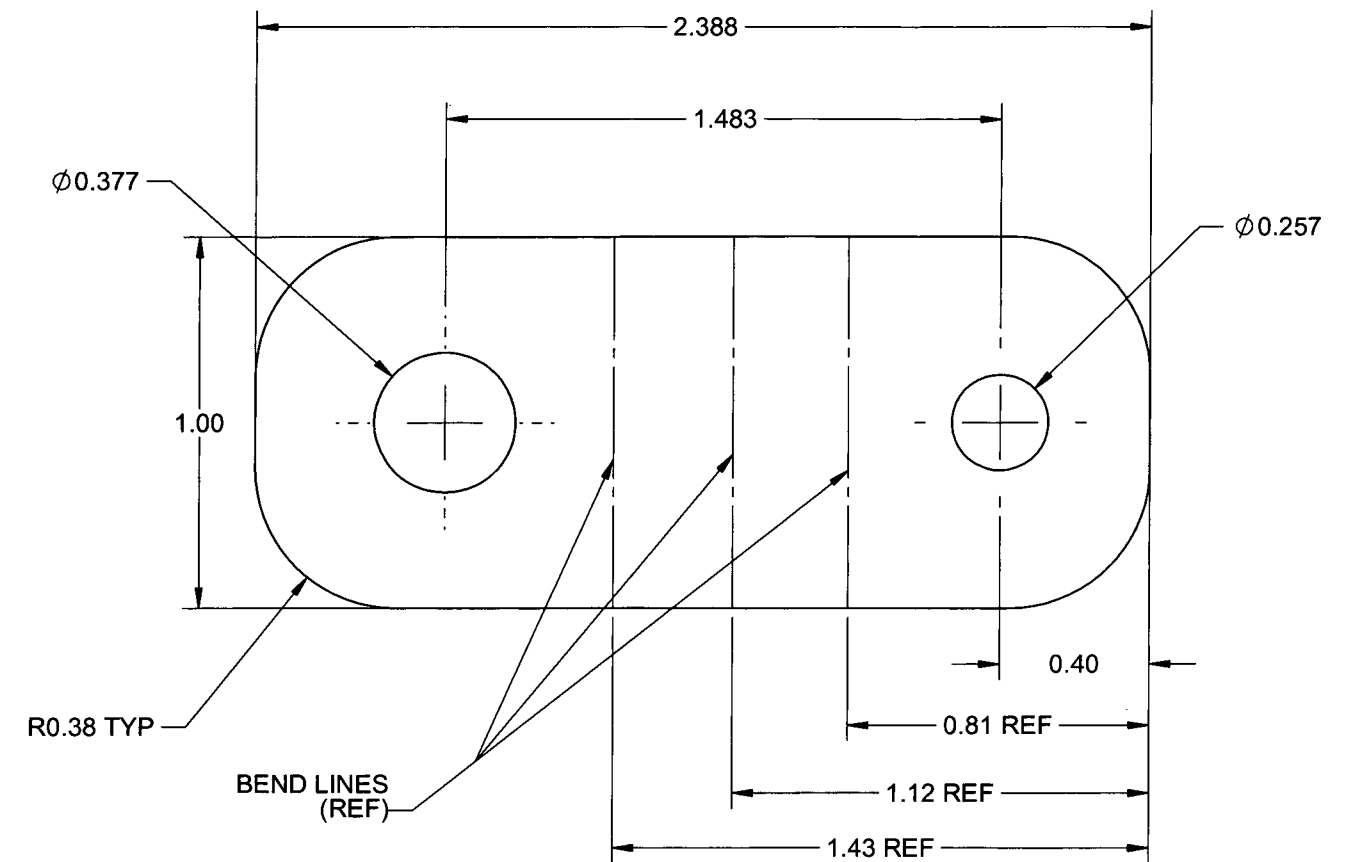
RELEASED
2014-08-27

D	RE-FORMAT DWG, ADD NOTE 2 (TEXTURED COATING)	DB	14.04.28
C	CREATE D2263-1/-3	HS	01.03.13
B	REDRAWN	HS	99.06.08
A	NEW ISSUE	JB	94.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D2263	
MFG. APPR.	JLM	REV. D SHEET 1 OF 2	
APPROVED	MP	TITLE CLAMP	
DE APPR.	DS	SCALE NTS	
DATE	14.04.28	COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



D2263-3 CLAMP



D2263-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 16 GAUGE 0.063 THICK, (REF DART SPEC M304S16GA)
- 2) FINISH: APPLY TEXTURED COATING ON INSIDE SURFACE PER QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: BAG AND TAG WITH DART P/N "D2263-3" PER QSI 044 6.7
- 7) WEIGHT: 0.08 lbs

APPROVED

DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D2263	SHEET 2 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	CLAMP	NTS
DATE	14.04.28	<small>COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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2014-08-27